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CLAIMS

sur 05 > 1. A building unit module (2) comprising a lattice framework formed of a plurality of parallel rectangular frame members (4) and multiple parallel runners (6) connected to the frame members (4) internally thereof, and sheeting attached to the runners (6) to form an enclosure characterised in that the rectangular frame members (4) are spaced along the length of the module, the runners (6) each extending transversely along that length; in that the enclosure is defined exteriorally by the lattice framework, and in that the framework further comprises corner members (10) extending lengthwise across the framework and connected to the frame members (4) at the corners thereof.

2. A building unit module as claimed in Claim 1 wherein the runners (6) are furring runners of top hat section.

3. A building unit module as claimed in either Claim 1 or Claim 2 wherein each frame member (4) comprises four interconnected frame sections (5).

4. A building unit module as claimed in Claim 3 wherein each frame member (4) comprises four welded joists (5) of C-shaped cross-section.

5. A building unit module as claimed in any preceding

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Claim wherein the corner members are angle members (10).

6. A building unit module as claimed in any preceding Claim wherein the corner members (10) are provided both internally and externally of the framework.

7. A building unit module as claimed in any preceding Claim including plural parallel cross runners (18) extending widthwise and connected to the endmost frame members.

8. A building unit module as claimed in any preceding Claim wherein the lattice framework is formed of light gauge steel structural sections.

9. A building comprising a plurality of modules (2) as claimed in any preceding Claim stacked one atop the other and/or side by side and interconnected by connecting the lattice framework of each module (2) to the lattice framework(s) of the or each adjacent module(s) (2).

10. A method of constructing a building unit module comprising forming plural rectangular frame members (4), positioning the frame members (4) vertically and in alignment, connecting multiple horizontal runners (6) to the frame members (4) with the horizontal runners parallel to each other to form a lattice framework, and, securing sheeting to the lattice framework via the

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runners so as to form an enclosure, characterised in that three or more rectangular frame members (4) are formed which are positioned in an aligned row with a first predetermined spacing between each adjacent pair of frame members (4); in that the runners (6) are connected to the frame members (4) with a second predetermined spacing between each adjacent pair of runners (6), and in that the method further comprises, prior to securing the sheeting (20, 22), securing horizontal angle members (10) to the internal and/or external corners of the lattice framework.

11. A method as claimed in Claim 10 wherein the frame member formation step is carried out by butt welding four structural sections (5) together.

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a5

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b2

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b1